

5/20

SPLIT

DART AEROSPACE LTD		Work Order:	23016
Description: Frame Weldment		Part Number:	D3330-041
Dwg: D3330 Rev. A	PAGE 1 PF 05.01.13	Qty:	154

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	04/04/15	15
2	MFA	Assemble and Weld as per Dwg Dwg D3330 using D3330-041T1 <b>Pick:</b> Qty Part Number Description Batch 4 D3330-1 Panel B23043 1 D3330-2 Panel B23049 1 D3330-3 Panel B23050 1 D3330-5 Panel B23051 1 D3330-7 Panel B23052 1 D3330-9 Panel B23053 1 D3330-11 Long Pin Bracket B23045 1 D3330-13 Short Pin Bracket B23044 1 D3330-15 Handle B23046 1 D3330-17 Handle Socket B22262 1 D3330-19 Handle Rim B22263 B23048			4
		Identify as D3330-041		CPL	05/06/13
3	QC5	Inspect work to Step 2	M	05/06/13	4
4	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3	M	05/06/14	4
5	QC3	Inspect Powder Coat	M	05/06/14	4
6	ST	Identify and Stock		CPL	05/06/14
7	AC	Cost/Part: 6.23			4
8	DC	Close W/O 6.23 Inspect Level 21	KJ	05/06/15	4
			KJ	05/06/16	4

Rev	Date	Change	Revised By	Approved
A	05.01.13	New Issue	KJ/JLM	JLM

RELEASED  
05/01/17

05-06-13 | 37 Add QC's for welding inspection | QC Approval | MFG

05-0

W/O:	D3330-041		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
05-06-13	3	Add. QC 9 for welding. <del>Welding</del>			A	05/06/13	N/A	u	J 05-06-13

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

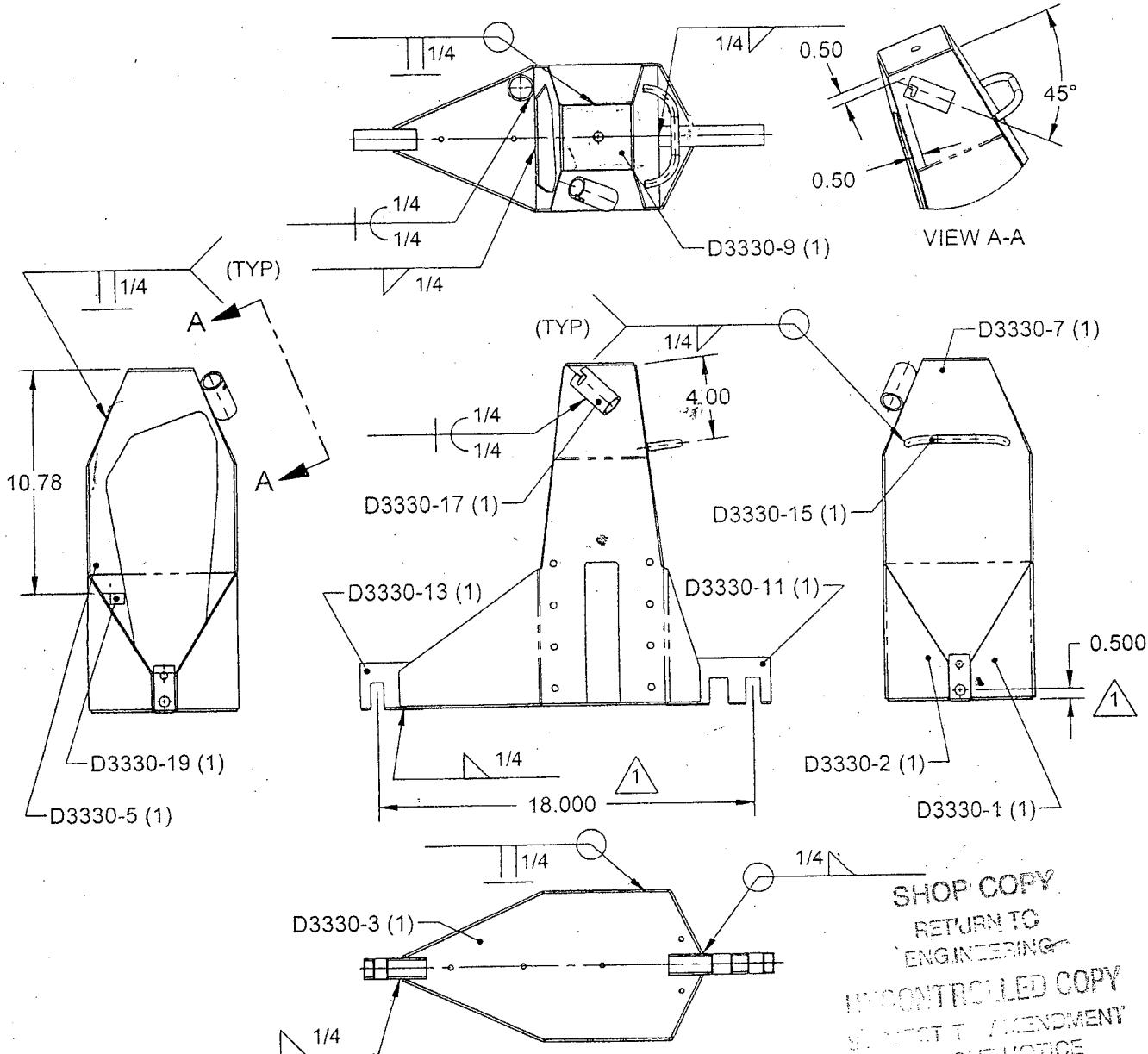
QA: N/C Closed: \_\_\_\_\_

Date: \_\_\_\_\_

**DART**

DESIGN 13	DRAWN BY 13	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RF	APPROVED	DRAWING NO. D3330	REV. B SHEET 1 OF 9
DATE 05.02.26		TITLE FRAME WELDMENT	SCALE 1:8
A	04.12.16	NEW ISSUE	
B	05.02.26	REDESIGN	

**PRELIMINARY ISSUE**



D3330-041 FRAME WELDMENT

NOTES:

- 1) POSITION PARTS AS PER JIG D3330-041T1
- 2) WELD PER QSI 004
- 3) FINISH: POWDER COAT PAINT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.010 TO 0.020

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WITHOUT NOTICE

WORK ORDER  
NO. 23016